

# Versatility and control



FOLDING-GLUING | CORRUGATED + LAMINATED BOARD

EXPERTFOLD 106 | 145 | 165 | 215

At a glance

# Powering performance

Whatever type of corrugated board or litho-laminated boxes you produce, **EXPERTFOLD** have been designed to give you complete control during the folding process. Advanced feeding, accurate prebreaking and a folding process that minimizes fishtailing and gap, ensures high productivity and a quality finished product. With its straightline, crash-lock, 4 & 6-corner capabilities and quick setting times, **EXPERTFOLD** also provides the versatility and flexibility needed to meet whatever request your customers might have.



**Unique**  
folding

Easy handling for  
**more uptime**

Highly  
**configurable**

## **EXPERTFOLD** **106|145|165|215**

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# Customer driven

Modularity has always constituted a major advantage of BOBST folder-glueers, offering converters unique flexibility to adapt the machine to their current and future production needs. Today, the **EXPERTFOLD** range for corrugated and litho-laminated board includes two further machine widths, which extend its versatility to respond to specific business needs and requirements.

## 106

The EXPERTFOLD 106 is ideal for converters producing smaller micro-flute boxes, and it allows them to save precious production floor space by keeping the machine footprint at a minimum.



## 215

The EXPERTFOLD 215 is specially equipped for converting large blanks and is also available as A4 version without pre-breaker. It can be equipped with POLYVACUUM and GYROBOX as an e-commerce version.



## 145

The EXPERTFOLD 145 offers efficient and productive converting for carton and corrugated boxes. The smooth and precise folding process also ensures the impeccable folding and gluing of litho-laminated boxes.

## 165

The EXPERTFOLD 165 constitutes the larger version of the 145 width. It is also available as e-commerce version, equipped with POLYVACUUM and GYROBOX.

### EXPERTFOLD 106|145|165|215

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# Creating value

**BOBST innovations**  
are driven by customer  
and brand owner needs.

> READ MORE

## Good protection and safety

Protecting the goods is the main requirement for corrugated boxes meaning high quality, clever designs, robustness and zero-fault.

## Customized, premium, secured

Boxes play a new role where customization, high-graphics and security features are required.

## Out of the box experience

Consumers expect the most relevant un-boxing of any goods. Packages are becoming more clever, telling a story as part of the brand positioning.

## E-commerce

The demand is growing and is here to stay. Boxes need to come in almost any size and shape, requiring flexibility and productivity across the supply chain.

## Sustainability

Packaging production needs to reduce its environmental carbon footprint – less waste across the entire supply chain. New and thinner substrates. Recycling and re-use are the new rules.

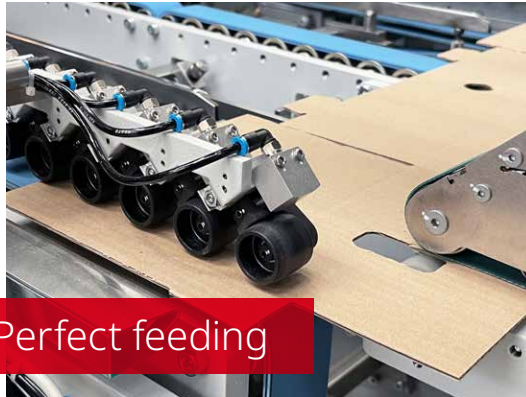


## EXPERTFOLD 106|145|165|215

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Perfect feeding

### ACCUFEED

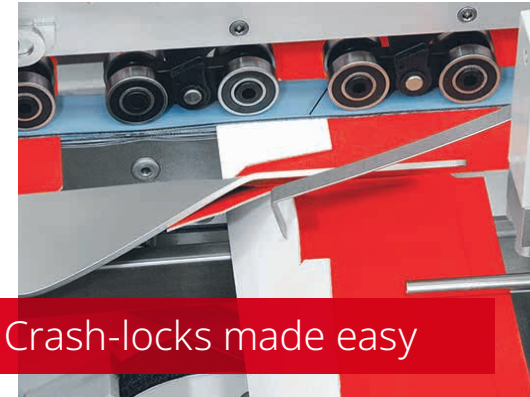
- Integrated BOBST blank aligner with wider conveyors, ensuring perfect folding quality on heavy flutes
- Alignment left or right
- Feeds all types of material
- Pneumatic locking feature for feeding ramps which reduces set-up times by up to 5 minutes and improves significantly machine ergonomics
- An optional automated blank aligner in combination with the Job and Recipe Management Workflow allows to cut down setup time of the feeder



Accurate and reliable

### Prebreaker

- High-speed, variable angle prebreaking with extra-long module
- Ensures reliable and precise opening of the finished product
- Lifting device allowing quick and easy set-up
- Extra-wide lower belts and driven upper belts for regular blank transport, even for heavy materials



Crash-locks made easy

### Crash-lock module

- Motorized lifting frames for fast and easy set-ups
- Quick setting, for short makeready and changeover
- Allows a huge range of box variants to be run
- Prebreaks large boxes and provides a location for additional devices

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Versatility

### 4 & 6-corner devices

- Runs a large range of box types
- High-speed and high-quality folding with modulated hook trajectory
- Easy setting with electronically controlled rotary hooks
- Tilting frame adjusts to flap size
- SPHERE controlled, allowing saving and retrieval of settings



Perfect control

### Folding

- Crease relief device for more natural, smooth and precise folding
- Crease control device ensuring a perfect fold
- 5 m long folding section for perfect gap and reduced fishtailing
- Driven upper belts ensure more consistent transport
- Optional folding belts and heavy duty central conveyor to handle a larger and heavier range of blanks or material



100% quality

### ACCUEJECT

- Easily set quality control device, able to eject a single faulty box
- Automatically ejects non-standard boxes up to 35 mm thickness at full running speed
- Ensures high-quality production, while simultaneously reducing waste and costs

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### Independent and intelligent

#### Transfer and delivery

- Independent drive for total control of the box stream
- ACCUSQUARE for perfect alignment of every box, guaranteeing high-standard quality
- Belt tensioning and adjustable height ensure a perfect box stream
- Adjustable transfer conveyors for quicker set-up
- Box-stream regulator for precise intervals, higher quality and faster running
- Improved glued box quality with automatic apron centering



### Complete control

#### HMI SPHERE

- Controls all functions the machine
- Up to two 15" full color, high-definition touch screens
- Simple step-by-step procedure guides the operator through the job set-up process
- All settings appear on one screen for more convenient and intuitive navigation
- Fully compatible with the digital BOBST Connect platform
- Allows the saving of up to 5,000 job settings



### Accessible and safe

#### Ergonomics

- Maximum accessibility for fast set-ups and direct process control
- Additional command panels at each stage of operation that can reduce changeover by 15%
- Easy handling and quick makeready with MATIC setting and remote control
- Complete production overview with Beacon machine status indication and video monitoring
- Security light barriers for maximum safety

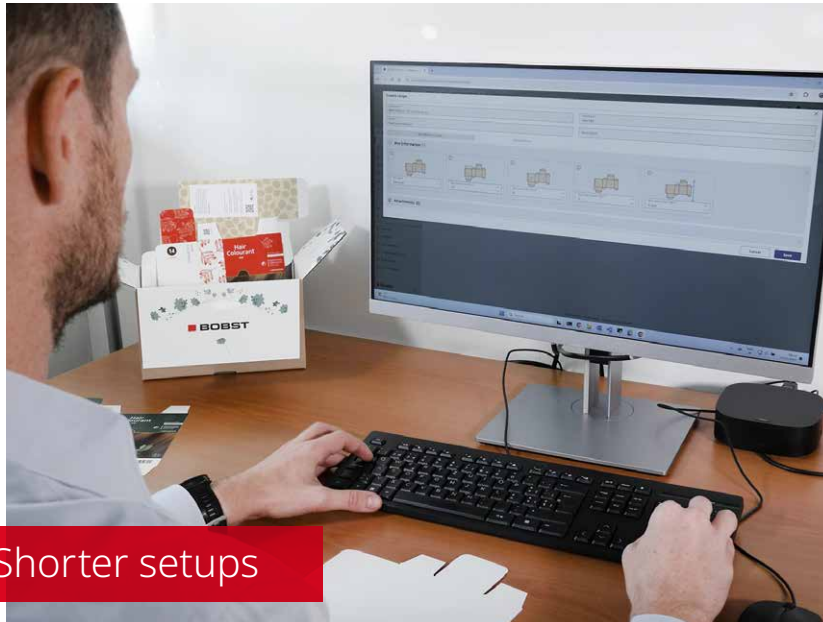
#### EXPERTFOLD 106|145|165|215

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## Benefits and features: BOBST technology



Shorter setups

### Job and Recipe Management Workflow

Connects the HMI SPHERE via the BOBST Connect platform directly to the back office, where job recipes can be managed away from the production floor. Then, the job recipes are sent to the production lines and equipments, ready to be downloaded.

This system allows to increase uptime and proactively prepare shifts. Taking into account changes occurring during production, it ensures production consistency and continuous improvements across different shifts and operators. It also gives a real-time follow-up of the packaging production progress.



Better control

### Monitoring and management

Analyse and improve your production workflow and planning with BOBST Connect. With Performance Management and Equipment Monitoring, reports provide data which give insights into productivity and output quality as well as a comprehensive production overview of all connected machines.

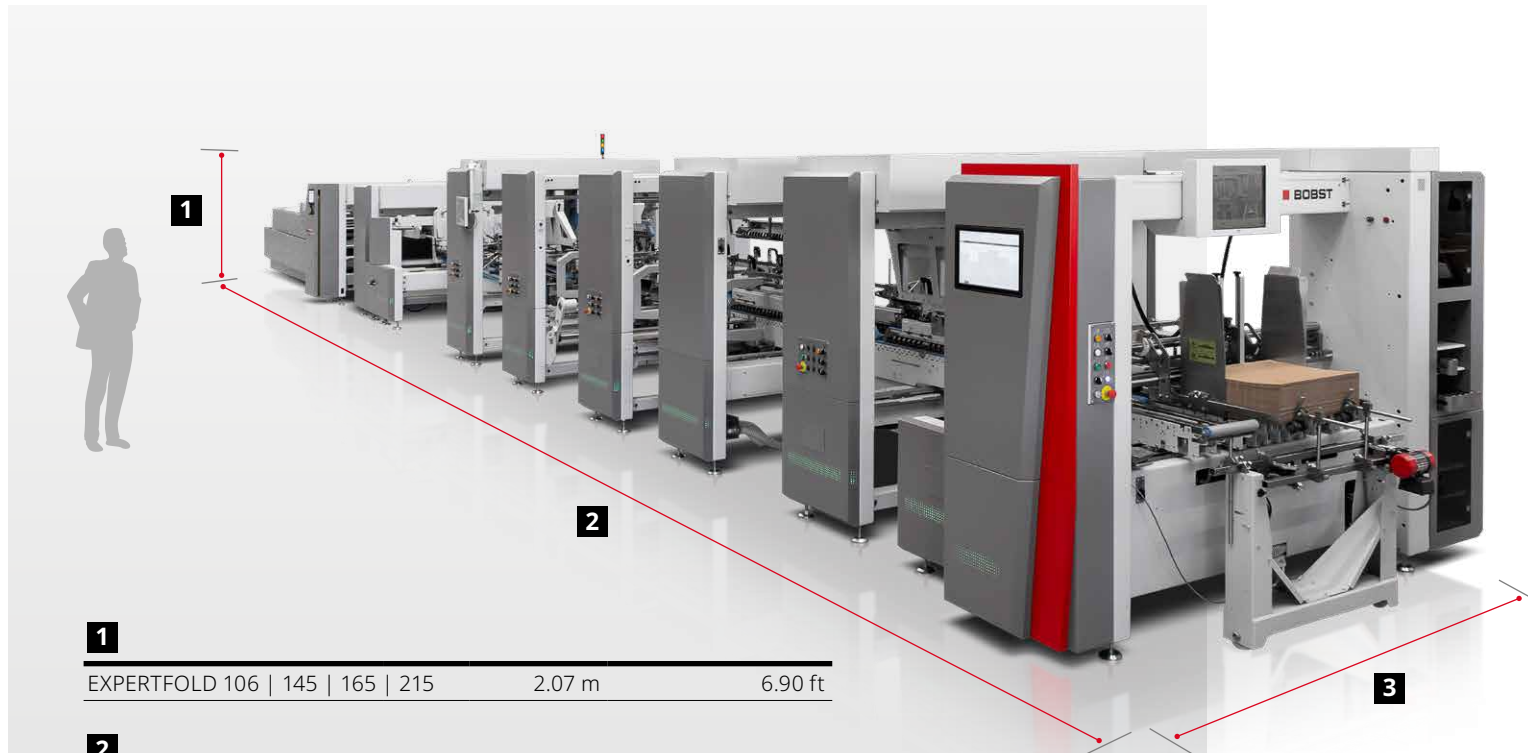
Energy Monitoring allows to control the air and electricity consumption of the machine and identify eventual energy saving measures.

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1	EXPERTFOLD 106   145   165   215	2.07 m	6.90 ft
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2			
EXPERTFOLD 106	A2	18.00 m	59.10 ft*
EXPERTFOLD 145   165	A2	20.20 m	66.30 ft*
EXPERTFOLD 215	A2	22.05 m	72.35 ft*
EXPERTFOLD 145   165	A3	23.80 m	78.00 ft*
EXPERTFOLD 215	A3	25.65 m	84.15 ft*
EXPERTFOLD 215	A4	22.60 m	74.15 ft*

3			
EXPERTFOLD 106		2.43 m	8.00 ft*
EXPERTFOLD 145		2.70 m	8.10 ft*
EXPERTFOLD 165		3.00 m	9.10 ft*
EXPERTFOLD 215		3.71 m	12.17 ft*

\*Values may vary according to the configuration.

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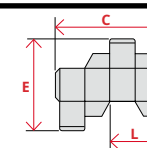
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## Box sizes

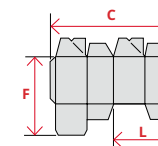
## EXPERTFOLD 145 | 165

Straight line	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	296   116*	11.6   4.6*	1,450   1,700	57   67
<b>E</b>	60	2.4	1,100   1,100	43.3   43.3
<b>L</b>	145   55*	5.7   2.2*	710   835	27.9   32.9

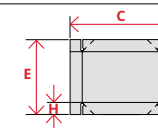


\*With optional minimum folding device G-001

Crash-lock bottom	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	296	11.6	1,450   1,700	57   67
<b>F</b>	60	2.4	1,100   1,100	43.3   43.3
<b>L</b>	145	5.7	710   835	27.9   32.9

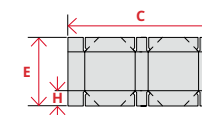


4-corner boxes	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	225	8.9	1,200   1,500	47.2   59
<b>E</b>	130	5.1	1,100   1,100	43.3   43.3
<b>H</b>	30   40*	1.2   1.6*	200   200	7.9   7.9



\*For corrugated board only

6-corner boxes	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	440	17.3	1,450   1,700	57   67
<b>E</b>	150	5.9	800   800	31.5   31.5
<b>H</b>	50	2	150   150	4.5   5.9



## Convertible stock

Corrugated board	A, B, C, E, F, N, BE, BF, EF
Thickness of folded box, max.	25 mm 0.98 in
Carton or solid board, up to	800 g/m <sup>2</sup> 049 in

## Drive system

Inching speed	20 m/min	65 ft/min
Operating speed adjustable	20 - 250 m/min	66 - 820 ft/min

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EXPERTFOLD			106	145		165		215		
			A2	A2	A3	A2	A3	A2	A3	A4
Standard configurations	m	ft								
<b>Feeder</b>	1.66	5.45	●	●	●	●	●			
	2.51	8.23						●	●	●
<b>Pre-breaker</b>	3.05	10.00	●	●	●	●	●	●	●	
<b>POLYVACUUM</b>	1.50	4.92					●	●	●	●
<b>GYROBOX XL</b>	6.70	21.98					●	●	●	●
<b>Crash-lock bottom</b>	1.50	5.00	●	●		●		●		
<b>Combifolder</b>										
- Combifolder I	1.50	4.92			●		●		●	●
- Combifolder II	1.50	4.92			●		●		●	●
<b>Folding section</b>	5.00	16.40	●	●	●	●	●			
	6.00	19.69						●	●	●
<b>Transfer</b>	1.44	7.72	●	●	●	●	●			
<b>Delivery</b>	4.44	14.57	●							
	6.60	21.65		●	●	●	●	●	●	●

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# Customer driven

The **EXPERTFOLD 106** is a compact yet powerful solution designed for microflute production up to 1,060 mm in width. It incorporates all the benefits of the larger 145 and 165 models, while helping converters optimize valuable floor space. In response to frequent customer demand, the EXPERTFOLD 106 has been added to the standard product portfolio.



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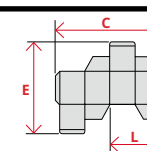
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## Box sizes

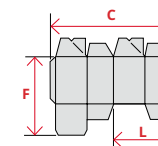
## EXPERTFOLD 106

Straight line	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	296   116*	11.6   4.6*	1,060	41.7
<b>E</b>	60	2.4	800	31.5
<b>L</b>	145   55*	5.7   2.2*	530	20.9

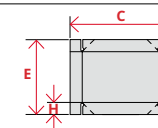


\*With optional minimum folding device G-001

Crash-lock bottom	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	296	11.6	1,060	41.7
<b>F</b>	60	2.4	800	31.5
<b>L</b>	145	5.7	535	20.9

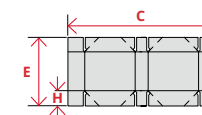


4-corner boxes	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	225	8.9	1,060	41.7
<b>E</b>	130	5.1	800	31.5
<b>H</b>	30   40*	1.2   1.6*	200	7.9



\*For corrugated board only

6-corner boxes	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	440	17.3	1,060	41.7
<b>E</b>	150	5.9	800	31.5
<b>H</b>	50	2	150	5.9



## Convertible stock

Corrugated board		A, B, E, F, N
Thickness of folded box, max.	15 mm	0.59 in
- with option K-012 and HA-001	12 mm	0.47 in
Carton or solid board, up to	800 g/m <sup>2</sup>	.49 in

## Drive system

Inching speed	20 m/min	65 ft/min
Operating speed adjustable	20 - 250 m/min	66 - 820 ft/min

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# Driving performance

The **EXPERTFOLD 215** is designed for processing large and heavy corrugated and litho-laminated board up to 2,300 width. Its feeder is equipped with additional ramps and an extended blank aligning section for stable and precise feeding. A 6-meter folding section with reinforced central conveyors, extra-strong upper folding hooks and upper driven conveyors make sure even the largest blanks move smoothly and consistently through the machine for optimal folding-gluing quality.



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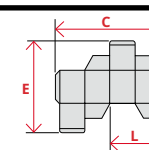
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## Box sizes

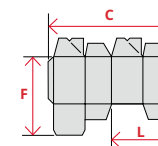
## EXPERTFOLD 215

Straight line	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	296   116*	11.6   4.6*	2,300	90.6
<b>E</b>	125   230**	2.4**	1,350   1,000**	53.15   39.4
<b>L</b>	145   55*	5.7   2.2*	835	32.9

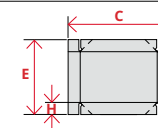


\*With optional minimum folding device G-001, \*\* with rear-stack corrector J-031

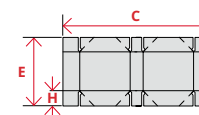
Crash-lock bottom	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	296	11.6	2,300	90.6
<b>F</b>	125	2.4	1,350	53.2
<b>L</b>	145	5.7	835	32.9



4-corner boxes	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	225	8.9	1,600	63
<b>E</b>	130	5.1	1,350	53.2
<b>H</b>	40	1.6	200	7.9



6-corner boxes	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	440	17.3	1,600	63
<b>E</b>	150	5.9	800	31.5
<b>H</b>	50	2	150	5.9



## Convertible stock

Corrugated board	A, B, C, E, F, N, BE, BF, EF	
Thickness of folded box, max.	25 mm	0.98 in
Carton or solid board, up to	800 g/m <sup>2</sup>	0.49 in

## Drive system

Inching speed	20 m/min	65 ft/min
Operating speed adjustable	20 - 250 m/min	66 - 820 ft/min

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# Empowering flexibility

The creativity, productivity and capability of **EXPERTFOLD 165 and 215** can be further increased with two groundbreaking inline devices: GYROBOX and POLYVACUUM. These modules enable the production of e-commerce and other complex, multipurpose boxes in just one single pass, allowing to produce a wider range of boxes while lowering costs. Create new business opportunities and giving you decisive advantage in the packaging market by increasing the flexibility and efficiency of your folding-gluing production line.

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Maximum flexibility

### POLYVACUUM

- Module for in-line application of strips, self-adhesive tapes and special folding devices
- Lower vacuum transports for perfect stability of the blanks
- Bespoke upper transports allowing the installation of external application tools



Outstanding efficiency

### GYROBOX

- Rotate blanks from 0° to 90° in any direction
- Rapidly produces complex designs in a single pass, particularly e-commerce boxes in a single production line
- Allows great diversification and adaptability, increasing efficiency and lowering costs



Boosting business

### Productivity and diversification

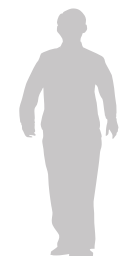
- Operating speed up to 250 m/min
- No hindrance and no loss of speed when running standard boxes
- High precision, guaranteeing the superb quality of the final product to ensure client satisfaction
- Greater diversification and flexibility for increased competitiveness, creating new business opportunities

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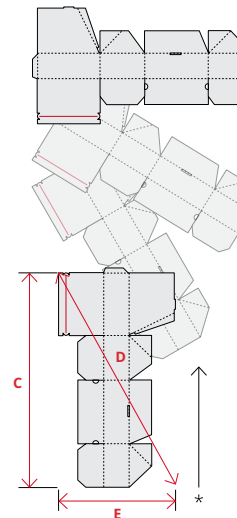
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### E-commerce box sizes

Filled on feeder at 90° compared to standard process. After rotation, refer to the sizes of standard box types.

	Min./mm	Min./inch	Max./mm	Max./inch
<b>C</b>	300	12	1,700   2,000	67   78.7
<b>E</b>	300	12	1,700   2,000	67   78.7
<b>D</b>	425	16.7	1,750   2,050	68.9   79.5

\* Running direction



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## Related products



### ROBOLOADER FG

With ROBOLOADER, the transfer of blank piles to the feeder area is completely automated. The robot ensures regular and consistent feeding at top machine speeds, enabling optimal production line productivity.



### SPEEDPACK

SPEEDPACK is a fully automatic packer which bundles all types of boxes - corrugated and and litho-laminated boxes alike. It offers a wide range of bundling and strapping options and increases productivity of your multipoint folding-gluing line by 25%, while maintaining the exceptional quality of your boxes.



### ROBOPALLETIZER FG

ROBOPALLETIZER allows to stack blank piles or box batches in various patterns, completely automating the palletizing process at the end of the converting line.

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# Maintaining excellence

Expert services for all your equipment.  
Improve your processes, boost your productivity and enhance your expertise with a complete range of services from BOBST.



## Maintenance Plus

- Scheduled maintenance with BOBST certified technicians
- Preventative intervention, maximizing machine uptime
- Optimum performance over the equipment lifetime

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## Approved parts and logistics

- BOBST Original and Certified parts, and consumables
- Quality assurance, and extended maintenance intervals
- Worldwide distribution, and full availability where and when you need it

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## Machine upgrades

- Additional features, configured for your machine
- Enhanced functionality, connectivity and capability
- Future-proofing your investment, maintaining competitive advantage

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# Digital age manufacturing happening with BOBST Connect

BOBST Connect is an end-to-end, user-centric digital platform that enhances and increases your packaging productivity. It's designed to help you make the most of the data your machine generates, improving efficiency across your value chain.

As well as exceptional data insights, BOBST Connect helps to orchestrate and improve your whole production process, from your PDF to the finished product and quality report. It brings data and digital services together in one fully connected platform, with machine insights and expertise built in.



## Performance analysis

- Production insights, including interaction of OEE components
- Identify and eliminate performance gaps

## Accurate reporting

- Meaningful insights on OEE and downtime
- Accurately measure target speed and quality losses
- Trend analysis over time

## Progress indicator

- Highlights extensive production deviations
- Empowers timely interventions

## Remote assistance

- Priority access to technical specialists
- Video with Augmented Reality expert support based on real-time data
- Available 24/7 (optional)

## Shift management

- Optimize planning time
- Deliver overall resource efficiency

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# Versatility and control


[WWW.BOBST.COM/EXPERTFOLD-106-145-165-215](http://WWW.BOBST.COM/EXPERTFOLD-106-145-165-215)



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